

Date: Thursday, 16/08/2007 10:22:52 AM
 User: Linda Lacelle

Process Sheet

Cus:tomter : CU-DAR001 Dart Helicopters Services
 Job Number : 33991 ✓
 Estimate Number : 10897
 P.C. Number : N/A
 This Issue : 16/08/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : MACHINED PARTS
 Previous Run : 31831
 Written By :
 Checked & Approved By :
 Comment : Est Rev:F Re-format 05-11-22 JLM

Drawing Name : BUSHING
 Part Number : D2618
 Drawing Number : D2618 REV B1
 Project Number : N/A
 Drawing Revision : B1
 Material : N/A
 Due Date : 31/08/2007
 Qty: 160
 - 49 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR0500 0750 ZC	Delrin Round Bar .50" 750
		Comment: Qty.: 0.2709 f(s)/Unit Total: 54.1800 f(s) Delrin Round Bar .50" black (MDELRINR0500) Batch: M105060 M105060 DSP 07/08/23 29 07/09/10-13
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/09/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 33991

Part Number: D2618

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(X06)

Comment: FINAL INSPECTION/W/O RELEASE

R 07/09/14

Job Completion:



W 07.09.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

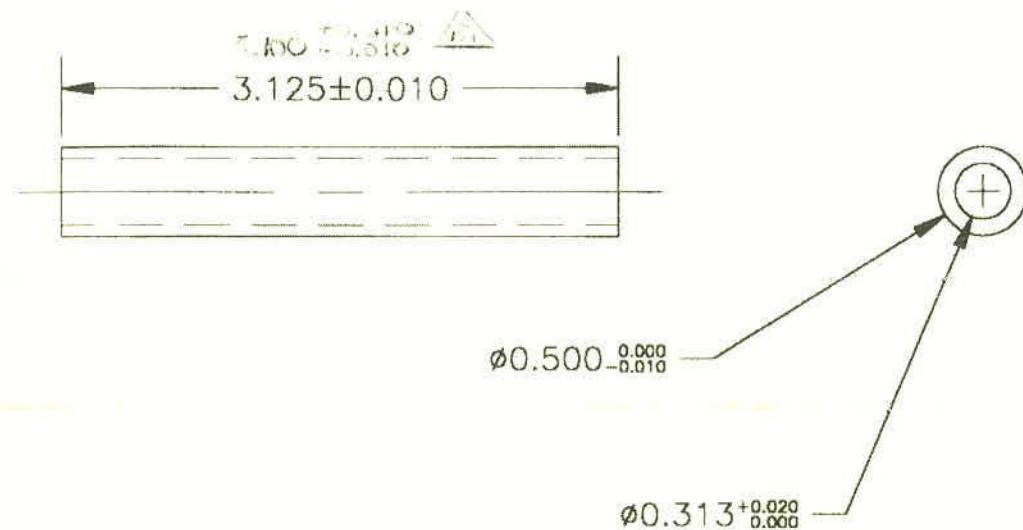
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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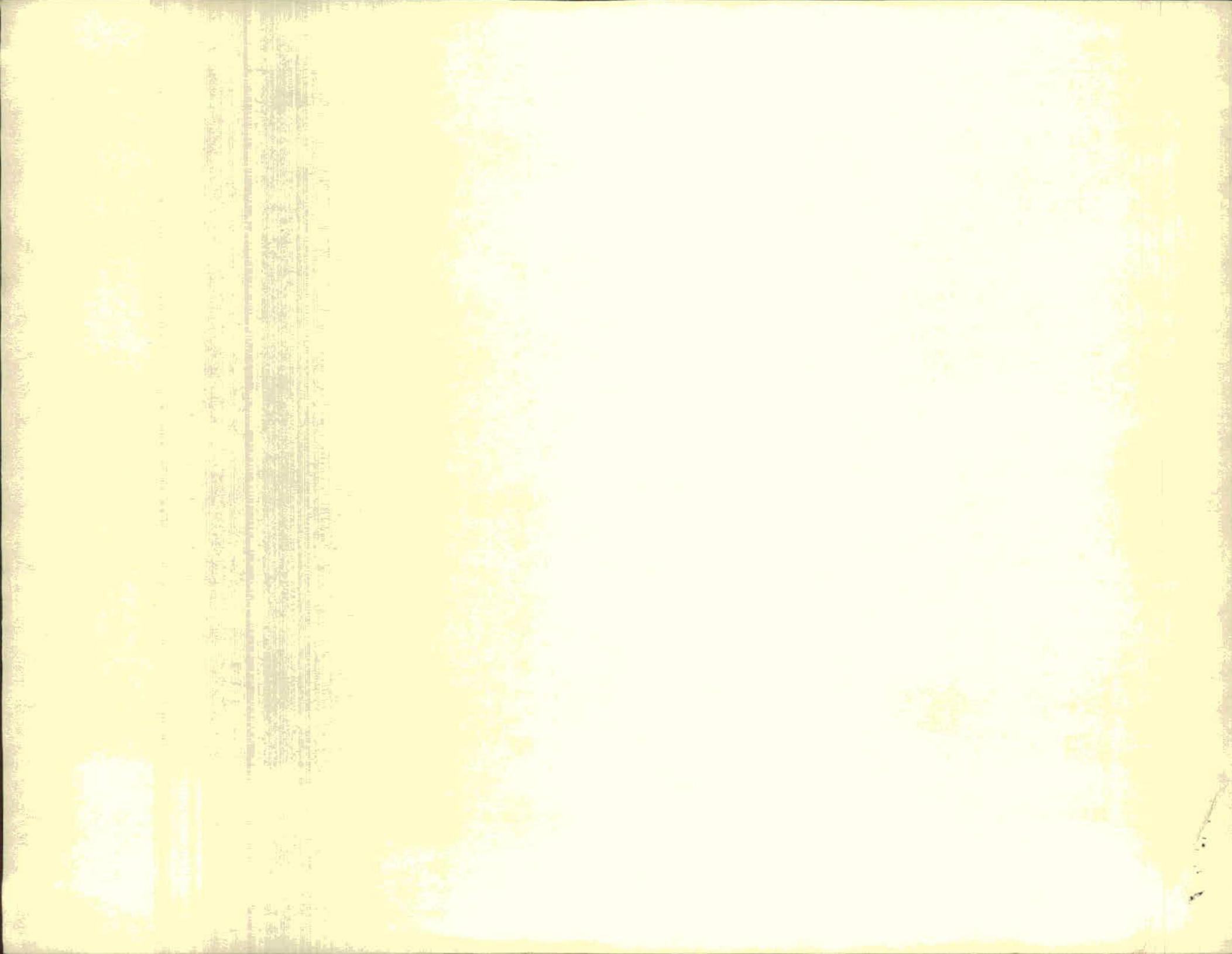
NOTE: Date & initial all entries.

DART

DESIGN B.W.	DRAWN BY K.E.	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B.W.	APPROVED B.W.	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1 4/16 04.06.03		CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS

MATERIAL: DELRIN OR TEFLON OR NYLON



DART AEROSPACE LTD	Work Order:	33991
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	DJP	Audited by:	ml	Prototype Approval:	N/A
Date:	07/08/23	Date:	07/08/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	

